



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

APR 19 2018

Ship April 23

D412-738-011
Job Sheet 176277



Part No: D412-738-011

Job Qty: 1 ea

Part Name: Aircraft Disabling Device



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:D Removed Manufacturing 06-03-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Stores/Pkg-1		APR 19 2018
110	Packaging	1 pcs	4/23/18	4/23/18	0.00	0.00	Packaging1-4		APR 19 2018
120	QC	1 pcs	4/23/18	4/23/18	0.00	0.00	QC4		SmB
125	DC	1 pcs	4/23/18	4/23/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-2		SmB
140	QC21-FG	1 Ea	4/23/18	4/23/18	0.00	0.00	QC21		APR 20 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D412-738-011 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____
Ensure that keys are attached to D3368-041 and D3393-041 D3368-041 Key Numbers D3393-041 Key Numbers

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3393-041	Battery Lock	1 Ea (1 ea)	90-Start up Operation	5046818
D3368-041	Tail Rotor Pedal Lock	1 Ea (1 ea)	120-QC	7101730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3393-041	1	5	0
120-QC	D3368-041	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Desc _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
			MRB (QS1042) Approval																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		

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Container No: S062999
 Part: D412 - 738 - 011
 Job No: 176277
 Serial No/Batch: S062999
 Revision:
 Inspector:

Date: 04/19/18

Root Cause							
Environment	☐	N					
Design	☐	O					
Doc/Data	☐	O					
Equip/Tooling	☐	Supplier		Cracks		Broken/Damage/Defect	
Handling/Pre	☐	Training		Crimp/Kink/Ripple/Wave		Inspection Incomplete/Unqualified	
Material	☐	Use for Testing		Cuffs		Contamination	
Internal Transport	☐	Poor Information		Crushing		Countersink	
Tribal Knowledge	☐	Rushing		Heat Treat		Cut Too Short	
LOA	☐	Product Improvement		Wave/Twist in Tube		Instructions Incomplete/Unclear	
Substation	☐	Process Improvement		Marks/Chatter		Drill Holes	
Past Expiry Date	☐	Manufacturing Process					
Misidentified	☐	Past Due					
OTHER :							

r Loss/Surge
 o/Program
 in
 Weld
 Wrong Stock Pulled
 Out of Sequence
 Off-set
 Mislabeled
 Fit/Function
 Misaligned/off center

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence

Change Record

Part Number D412-738-011
Description DUAL DISABLING KIT

Page 1 of 1[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					